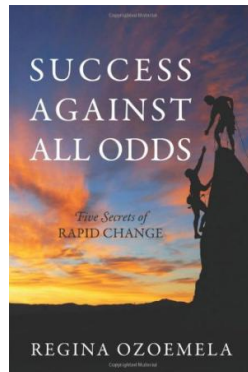


## Success Against All Odds: Five Secrets of Rapid Change



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